

SOUTH PRODUCTION NOTES

Aug 11, 2015
Afternoon Shift notes

BASF EMPLOYEES

258 Last Recordable

192 Last Lost Time

Freight Elevator in 31 is temporarily repaired. Please see instructions before using.

#1 MED / AI 3952:

The purge time for the powder room system has been extended. We will try to run batches on second shift.

#1 RC / AI 3952:

Currently out of feed. Feed as material is available. Wait until we get a few bags off the MED before starting to feed calciner.

Trimer: Stage 3 was inspected and no issues found.

#2 MED line / Cu 0860:

Holding for engineering. See instructions in powder room for which lots are available per Justin.

#2 RC/ Cu 0860:

All material that was made over the weekend has been fed to the calciner. Samples in the lab.

#3 MED line / D-1702:

Continue batches.

#3 RC / D-1702:

Feeding continue. Need to get to Lot 61 bag 2+

#4 RC / D-0222 next

Bringing temperatures down on first shift. We can then bring them back up to 900 to try to “shock” the material off of the walls.

Please take Title V reading for the DC 4A/4B at the collectors. There is a discrepancy in the readings on the control room computers.

#5 RC / Cu 3818:

Continue to feed. Replacing the after filter for the feed end vacumax late on first shift. Verify with Gavalek that this was done early on second shift.

National dryer is finished being cleaned and we can use the area for staging material again.

#6 RC & Dryer / D 1756

Working with maintenance on two issues. Trying to get the dryer relit. Also trying to get the valve to switch over to the CTO from the Sly scrubber. If we can get the dryer relit, we can start the feed with John Bodmann present to watch the Sly scrubber for any discharge.

Keep an eye on the sly scrubber discharge pipe. Stop if any noticeable discharge is occurring.

West Pfaudler / D-0222

The second batch was made on day shift. Today. We had to wait for an empty buggie to be brought down from building 27 so we could start feeding the National dryer.

Base material is here and has been moved up to 3rd floor.

East Pfaudler/ D 1756:

Continued.

See change order sheet for new water pickup for lot 55 and 56 in the MOD. Shirmer to lift buggies. **NOTE:**

6 Tank:

Tank empty

7 Tank: KLP solution

Need to fill out Tank sheet every shift. Tank has been adjusted and is ready for use.

National Dryer / D-0222

Had to wait for a tote to be emptied and cleaned out from #6 RC and brought down so we could have a tote for the National dryer. This was done late on first shift so we could start feeding the National dryer.

PK Blender: 3915 Pill Mix

Need to keep the DC in range while running. If it starts blowing down a lot and the DP does not drop it could discharge material out of the side of Bldg 9. Please pay close attention to the DC when running and contact GL or CRT if there are any issues.

Catapal is located in loading dock 2. Need to keep bldg 9 clean as we are running 2 processes, and the repack equipment is still set up. Only bring material that you will use in your shift so that it does not clutter the area.

Abbe Blender:

Tagged out of service until gate is repaired.

Tower 3 /QVAM:

Unloaded and reloaded. On hold now.

Tower 6 / Cu 0860:

Tower is MT and washed out. Sampling of Cu 0860 is continuing. Waiting on lab results and instructions.

North Screener /:

Plan on switching the screener over to Cu 0860.

South Screener / DPT 0101:

The last tote is hanging. Will need to finish up and then switch this screener over to 474.

#2662 (west) Pill Machine / AI-3915:

Machine has been returned to the dept. continue to put together and clean
Need to clean out the drain in the pill area its clogged. WOW
Once drain is clear continue cleaning and preparing for start up.

#2664 (east) Pill Machine / AI-3915:

Pill machine is running.

TK #2 / V 2010:

Done, Bringing down temps and shutting off.

TK #4 / Cu 0540:

Kiln was started loading late on afternoon shift on Sunday.
The correct screens have been found.
We are starting on bag 7 of lot #14.
Dust collector has been unlocked and is ready to go.

Harrop Kiln / AI 3920:

Out of material.

Building 27 Belt Filter / 5020:

Belt is down due to a bad pump need fixed asap.
We are getting low on copper and will need some before the end of the week in order to continue.

PRODUCTION PRIORITIES:

- 1) West Pfaudler**
- 2) South Precip/Dry**
- 3) Horne Tabletting**
- 4) #6RC/East Pfaudler**
- 5) #2 RC NORTH**
- 6) #4 Calciner**
- 7) #3 MED/#3RC**
- 8) #5 Calciner**
- 9) #4 Tunnel Kiln**
- 10) #2 MED/#2 RC**
- 11) Kneader NORTH**
- 12) Reduction Towers**